

TECHNICAL BULLETIN

»» PREFORMED COPPER FITTINGS

SUBJECT: Sioux Chief Preformed Copper Fittings

DATE: August 2017

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All Sioux Chief preformed copper tube fittings for sweat are made in the U.S.A. and conform to the following specifications:

STANDARDS

Tube ASTM B 88-03 / NSF-61

Fittings ASME/ANSI B16.22 (Same as Nibco, EPC, Mueller)

CODES

The Uniform Plumbing Code (UPC / IAPMO) and the International Plumbing Code (IPC / ICC) lists the two standards above as requirements for copper tube and fittings. Thus all Sioux Chief preformed copper fittings meet the requirements of these codes.

BURST PRESSURE

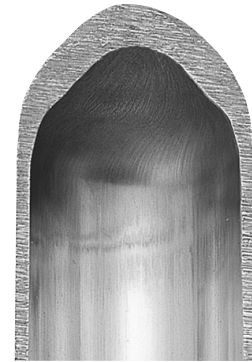
Sioux Chief spin-closed stub outs and stub out elbows have been burst tested to 2900 psig.

ELBOWS

Sioux Chief preformed elbows are factory-produced to the ASME/ANSI B16.22 Standard for Copper Sweat Fittings, in the same exact manner as common sweat elbows made by Nibco, Elkhart, and Mueller. Sioux Chief elbows should be considered as the same, regardless of the length of the leg of the Sioux Chief elbows. The bend itself is no different than a common sweat 90. The wall thickness of the back side of the bend is not thinned out, and meets all requirements of ASME/ANSI B16.22. The overall part is burst tested to 2900 psig, which means the bend can and does hold this much pressure.

PRESS/PUSH FITTING COMPATIBLE

All Sioux Chief plain end copper fittings are Press-Fitting and Push-Fitting compatible.



Spin closed ends have five times the wall thickness of the copper tube. Each fitting is factory inspected.



The information contained herein is believed to be reliable, but is subject to change without notice. No guarantees of any kind are made as to its accuracy, suitability for particular applications or conclusions obtained therefrom. Before use or installation, the user shall determine the suitability of the information for the intended purpose, and shall assume all risk and liability in connection therewith. Use of any/all Sioux Chief product shall be in accordance with supplied instructions, common practices, local codes and legal requirements.