

# COMMERCIAL CHASE BRACKET

## 521 Series

### SPECIFICATION

Sioux Chief 521-723 Commercial Chase bracket shall be used where necessary to support water headers ranging from 1/2" to 3" CTS in commercial applications. Ideal for pre-fab installations. Bracket can be fastened to vent or stack pipe with stainless steel band (provided). Although not necessary, additional band can be used to secure bracket to horizontal pipe header to prevent movement when transporting prefabricated assembly to jobsite. Bracket can also be secured to any flat surface with approved hardware using two mounting holes provided. Bracket shall be IAPMO certified.

### INSTALLATION

Secure bracket to vent pipe with stainless steel band or to structure using approved mounting hardware. Position pipe in bracket to cradle water header and solder copper to bracket. Heat pipe not bracket. When needed, use a stainless band or cable tie through horizontal slots around water header and through the front channel of the bracket.

### MATERIALS

**Bracket:** copper plated steel, .059" thickness, 16 gauge

**Band:** 300 series stainless steel, 1/2" wide x 1/4" thick, 5" maximum diameter, 410 series slotted/hex head screw

### MAXIMUM RECOMMENDED LOAD

275 lbs

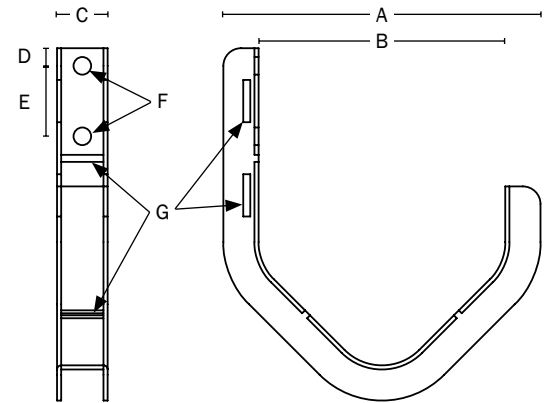
### DIMENSIONS

A: overall width	4.50"
B: throat	3.50"
C: depth	0.718"
D: top to center of top hole	0.25"
E: center to center of holes	1.00"
F: hole diameter	0.25"
G: slot	0.10" x 0.60"

ITEM # SUBMITTED	_____
JOB NAME	_____
LOCATION	_____
ENGINEER	_____
CONTRACTOR	_____
PO#	_____ TAG _____



521-723



Made in USA

Item Number

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